Work Order ID 51565

August 26, 2009 10:51:21 AM

Item ID:

D2262



Revision ID:

Item Name:

Mirror Arm - Short S76

Start Date:

8/25/09

QC:

Start Qty: 3.00

Req'd Qty: 3.00

Required Date: 8/31/09

Accept



Setup Start



Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:07-8-26 Tooling:

Date:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/ **Work Center ID** Operation **Description**

Set Up/ **Run Hours**

Draw Number Draw Rev.

Plan Accept Qty Code

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

D2262

Rev A1

Brake NC

Brake NC

NC BRAKE

Memo

Memo

0.00

0.00

Punch tube 304/316 with 2B finish | Deburr

m. 1 0a/08/28



110

120

Quality Control

QC5- Inspect part completeness to step on W/O

=> Sorlos/28

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

141000001

=> H 09/07/07

Powdercoat

Powder Coating

Memo

OVEN TEMPERATURE:

START TIME: 3:00px
3:30px FINISH TIME:

Dart Aerospace L	_td
------------------	-----

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval f Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #: Fault Category: NC	R: Yes	No DQ	A:	Date:			

Resolution:		esolution:	Disposit	ion: Q	A: N/C Clo	sed:	Date: _	
NCR:			WORK ORDER NON-CONFORMANCE (NCR) Corrective Action Section B Verification Section C Chief Eng Chief E					
		Description of NC		Corrective Action Section B		Varification	Ammassal	Ammerical
DATE	STEP		1 1					
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					1			
	1	1	1		1	1	1	I

Work Order ID 51565

August 26, 2009 10:51:21 AM

Item ID:

D2262

A1

Revision ID:

Mirror Arm - Short S76 Item Name:

Start Date:

8/25/09

Start Qty: 3.00

Required Date: 8/31/09

Reg'd Qty: 3.00



Approvals:

Process Plan:

QC:

Date:

Date:

SPC (Y/N):

0.00

0.00

Accept

Tooling:

Set Up/

Run Hours

Date:

Draw

Number

Cust Item ID:

Customer:

Date:

Run

Accept

Qty_

Reject

Qty

Start

Setup Start

Stop

Stop

Reject

Number Stamp

Insp.

Sequence ID/ **Work Center ID**

130

Quality Control

Operation Description

QC3- Inspect Part Finish

Memo

Small Fab

Small Fab

140

Small Fab

Memo

Assemble as per dwg D2262

0.00

0.00 MM onloa/14

Plan

Code

Draw

Rev.

150

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

2) 505/05/14

Dart Aerospace Ltd

W/O:		And Andrews	WORK ORDER CHANGES								
DATE S	STEP	P	PROCEDURE CHANGE	Ву	By Date	Qty	Approval* Chief Eng / Prod Mgr	Approval QC Inspector			
					,						
Part No	:	PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	Date:				
	• **	4	Disposition:								

NCR: WORK ORDER NON-CONFORMAN							
0755	Description of NC		Corrective Action Section B	3	Varification	Annessal	Ammerical
DATE STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
:			·				
	•						
	STEP	STEP Description of NC Section A	STEP Section A Initial	STEP Section A Initial Action Description	STEP Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Verification Section C	STEP Section A Initial Action Description Sign & Verification Approval

Work Order ID 51565

August 26, 2009 10:51:21 AM

Item ID:

D2262

Revision ID: A1

Item Name:

Mirror Arm - Short S76

Start Date:

8/25/09

QC:

Start Oty: 3.00

Required Date: 8/31/09

Req'd Qty: 3.00



Accept



Setup Start





Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date: **Tooling:**

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Start Run

Stop



Sequence ID/ **Work Center ID**

160

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

0.00

0.00

Draw Number

Draw Rev.

Plan Accept Qty Code

Reject Qty

Reject Number Stamp

Insp.

170

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

pl 09-9-15

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval ` Chief Eng / Prod Mgr	Approval QC Inspector		
····									
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:			

Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____

NCR:	WORK ORDER NON-CONFORMANCE (NC							
		Description of NC		Corrective Action Section B		Verification	Annastal	Ammerical
DATE	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
) }		·					
								·

Picklist Print

August 26, 2009 10:51:21 AM

Work Order ID: 51565

Parent Item:

D2262RevA1

Parent Item Name: Mirror Arm - Short S76

Item ID

Replacement Mfg/

Comments:



Last

Location

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 3.00

Remaining

Oty To Pick

Required Qty: 3.00

Date

Oty

Issued

Issued

Status

Page 1

Item Name A1449

Purch Purchased

No

Bin

Primary

Item Location

Seq ID 110

Route

Each

Unit of

Measure

1,223.000 3.0000

Qty on

Hand

Component Item ID/

Grommet

Warehouse Location

Loc Oty

1223

Each

Loc Code

0.0000

M-h oaloal 14

Main Warehouse

ST

1487

1223

D2022-101

Manufactured

Spacer

M304TR0.500W.035

Purchased

No

No

140

140

f

283.0441 3.2927



304 RD Tube .500 x .035W

Warehouse

Loc Qty

Loc Code

Location

112187

Main Warehouse

MAT

283.0441097

108250 2.23 111097 24.687936 111704

31.6682737 224.4579

M.1 09/08/28

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	WORK ORDER CHANGES									
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	*									
					·					
	STEP					STEP PROCEDURE CHANGE By Date Qty Chief Eng /				

Part No:	PAR	#:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Closed	:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC		Corrective Action Section B		Verification	A	Anneoval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto			
								7.			



DART

DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA				
D2262	REV. A			
SHORT TUBE				
	DRAWING NO. D2262 TITLE			

AI CP - 02.03.22 ADD FINISH 30" E.D. ,257" Din. (×2) STANDARD FLAIR BOTH ENOS SHOP COPY **RETURN TO ENGINEERING UNCONTROLLED COPY** SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 5/565 MATL: 30455 1/2" 00 X. D35" WALL TUBE 10.5" FINISH ! POWDER CLAY BLACK SANDTEX (43.5.7) PER DART OSI OUS 43 AN Steam BIE 1)2022-19 03.01.06 SPACER 01161-SHOKT TUBE DZOIZ-101 SPACER (ZX) A1449 GRIMMET ASSEMBLE TER DETAIL AND SWAGE GROMMET LOCATION)